

- 1.本件制造及验收按NB/T47043《锅炉钢结构制造技术规范》进行。
- 2.所有零件的焊接,在清除焊缝附近的铁锈和油污后,必须沿可焊边缘全部焊牢,其角焊缝高度除已注明外均以两相焊件中较薄件为准。
- 3.所有零件先放样再下料。

Technical notes:

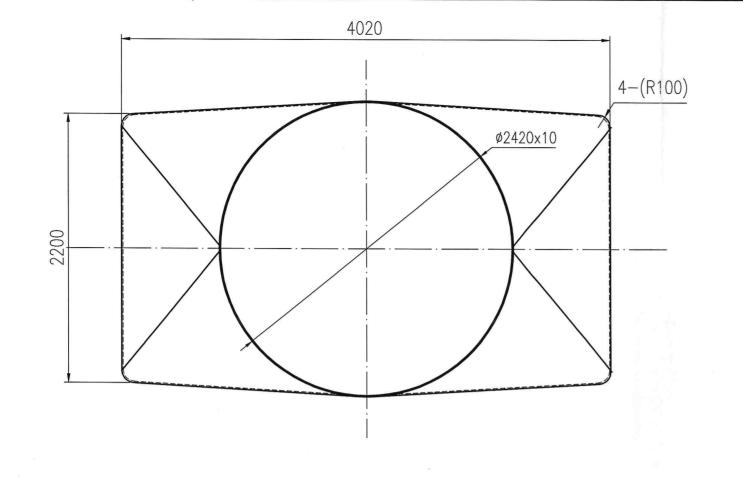
- 1. The manufacturing and acceptance of this part shall be carried out in accordance with NB/T47043 "Technical Specification for Boiler Steel Structure Manufacturing".
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- 3. All parts are lofted before cutting.

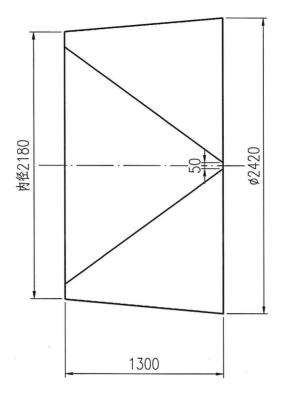
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3. All po	arts are la	ofted before cutting.		2	2/0.5/0	142				
					江苏索普赛瑞装备制造有限公司 Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.					
					S30408			天圆地方		
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比 例	REV. 版次	CONE TUBE DIAMETER CHANGES		
DESIGN 设计	许大学	3 2025.2.28	SERIA 产品组	L# 扁号	1453	1:30	0	14SCG2408-2-2-2		
APPROVE 批准	起路	2025.2.28	24-100		TOTAL-PAGE 共 张	第	PAGE 张	113002100 2 2 2		

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Technical notes:

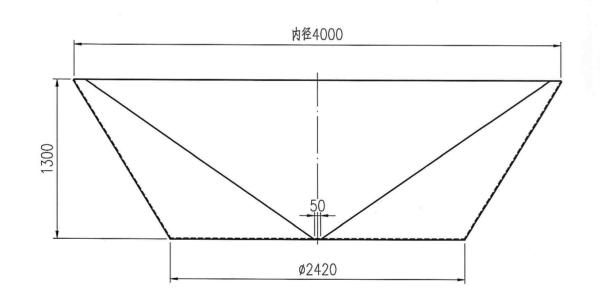
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25002/0042

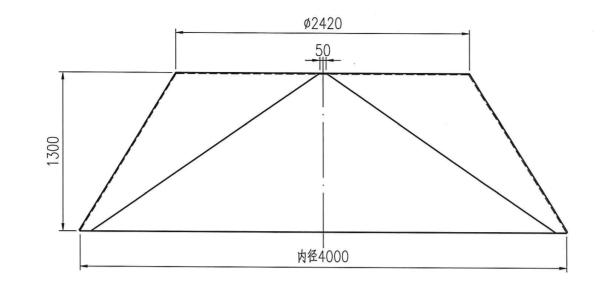


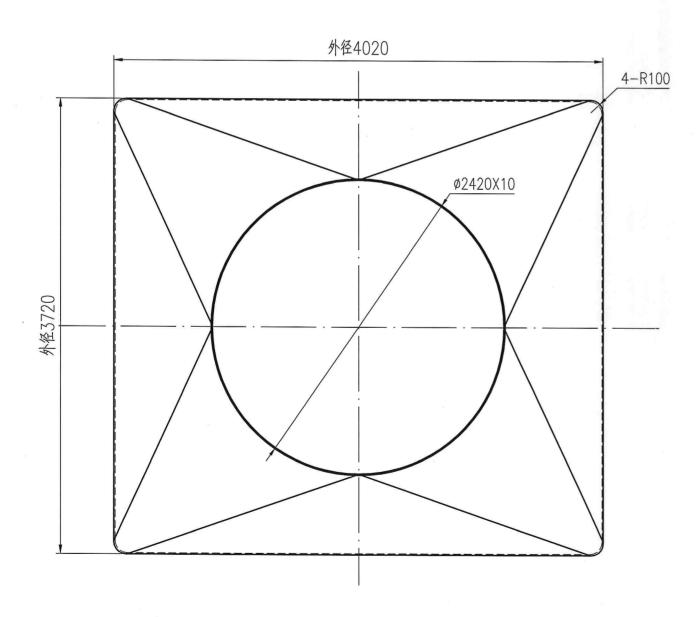
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					江苏索普赛瑞装备制造有限公司 Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.					
£1					S30408			天圆地方		
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比 例	REV. 版次	CONE TUBE DIAMETER CHANGES		
DESIGN 设计	许大学	2025.2.28	SERIA 产品约	品号	1136	1:30	0	14SCG2408-2-4-2-0		
APPROVE 批准	起院	2025.2.28	24-100	9PP2	TOTAL-PAGES NoPAGE 共 张 第 张			173002700 2 7 2 0		

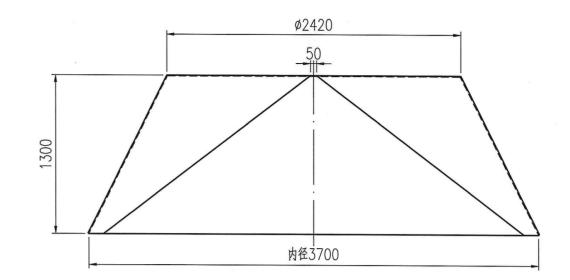
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板边 25/ 其余 Plate edges Other







技术要求:

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Technical requirements:

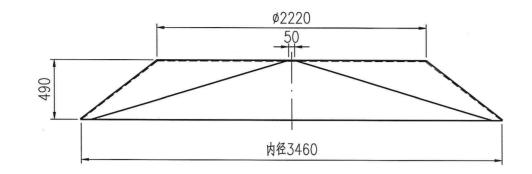
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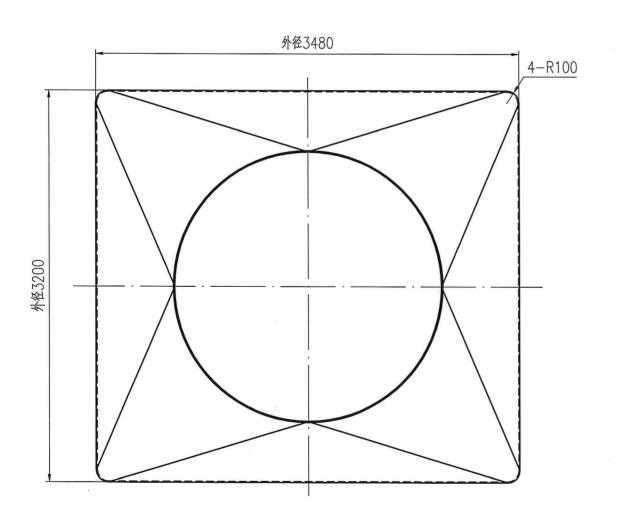
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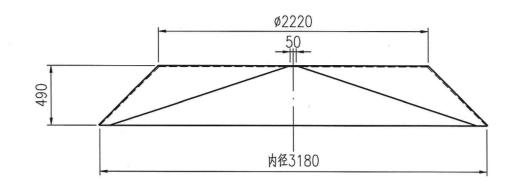
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					江苏索普赛瑞装备制造有限公司 Jiangsu SOPO-CERE Equipment Manufacturing CO. I					
					C)355B		天圆地方		
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比 例	REV. 版次	FITTING BETWEEN SQUARE AND CIRCLE DUCTS		
DESIGN 设计	许大学	2025.2.20	SERIA 产品约	AL# 扁号	1438.2	1:30	0	14SCG2408-1-2-2		
APPROVE 批准	起强	2025.2.28	24-100)9PP1	TOTAL-PAGES NoPAGE 共 张 第 张			173002700 1 2 2		

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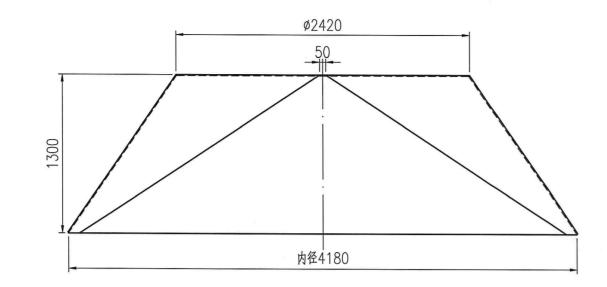
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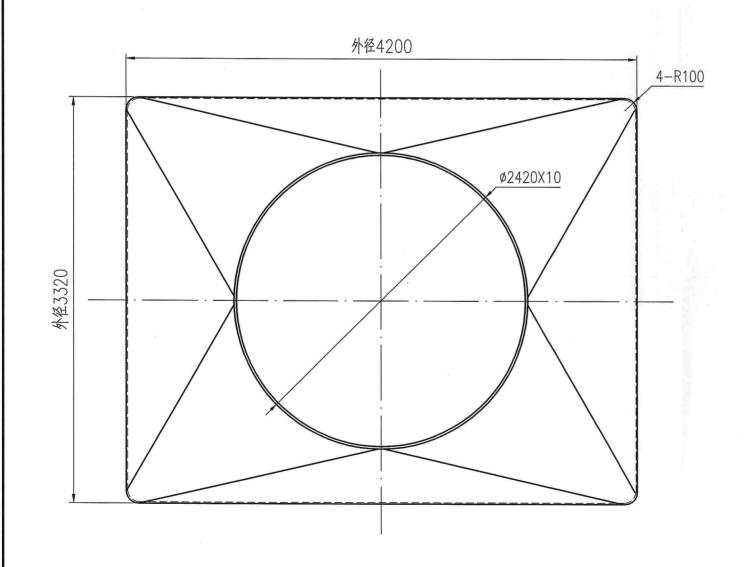
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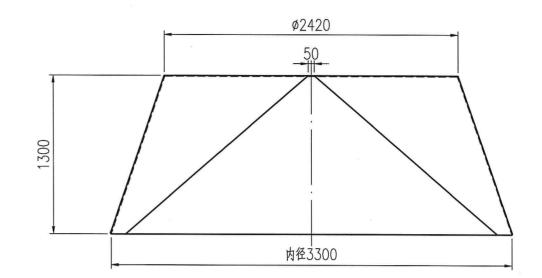




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					C	355B		天圆地方	
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DESIGN 设计	许大学	2025.2.28	SERIA 产品维	L# ====================================	697.6	1:30	0	15SCG2408-1-4-2	
APPROVE 批准	起强的	2025.2.28	24-100)9EK1	TOTAL-PAGE 共 张	S No. 第	PAGE 张	103002100 1 + 2	
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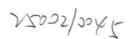




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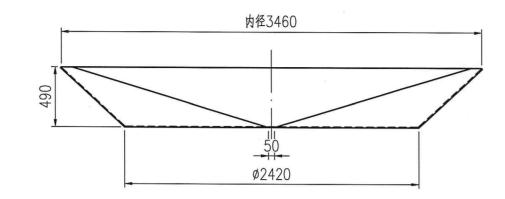
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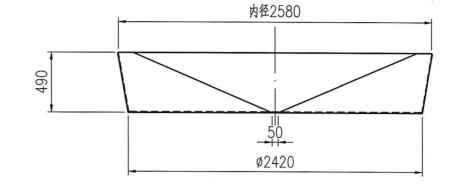


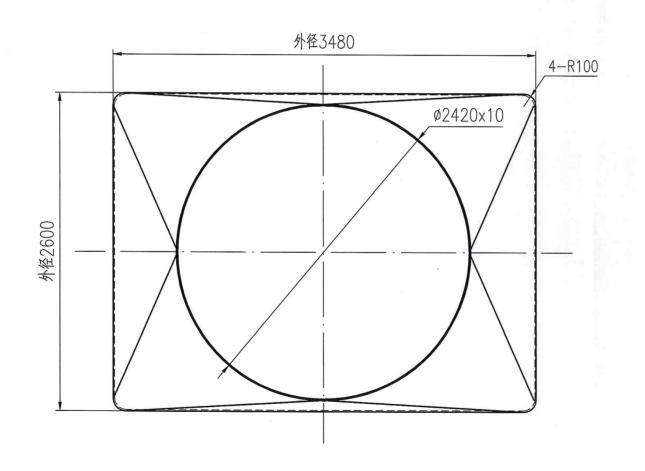


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				*	江苏索普赛瑞装备制造有限公司 Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.					
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DESIGN 设计	许大学	2025.2.28	SERIA 产品约	AL# 扁号	1383	1:30	0	15SCG2408-2-2-2		
APPROVE 批准	起院	2025.2.28	24-1009EK2		TOTAL-PAGES NoPAGE 共 张 第 张		PAGE 张	100002700 2 2 2		

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DESIGN 设计	许大学	£ 2025.2.28	SERIAL# 产品编号		544.6	1:30	0	14SCG2408-2-3-2		
APPROVE 批准	起强	2025.2.28	24-1009EK2		TOTAL-PAGES NoPAGE 共 张 第 张			113002100 2 3 2		

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