

技术要求:

1. 本件制造及验收按NB/T47043《锅炉钢结构制造技术规范》进行。
2. 所有零件的焊接,在清除焊缝附近的铁锈和油污后,必须沿可焊边缘全部焊牢,其角焊缝高度除已注明外均以两相焊件中较薄件为准。
3. 所有零件先放样再下料。

Technical notes:

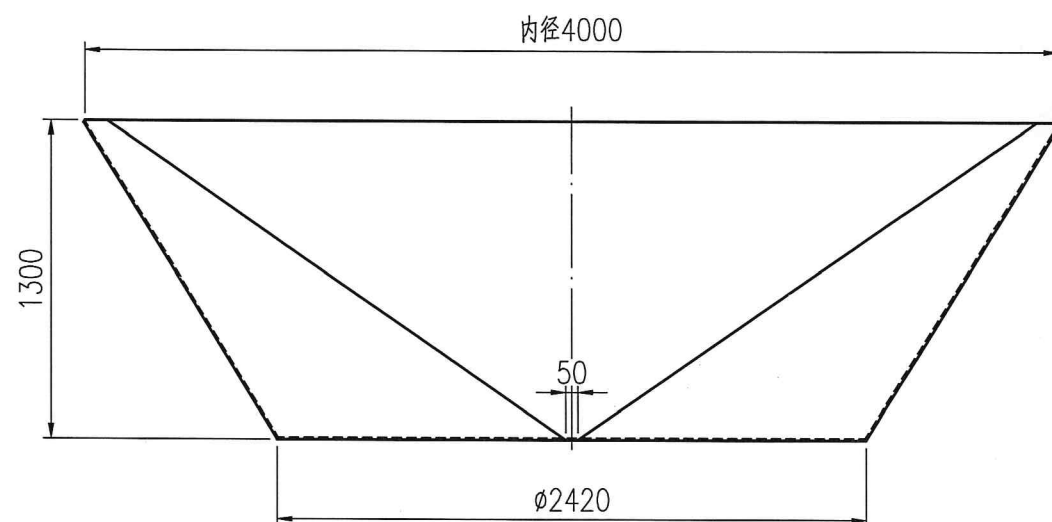
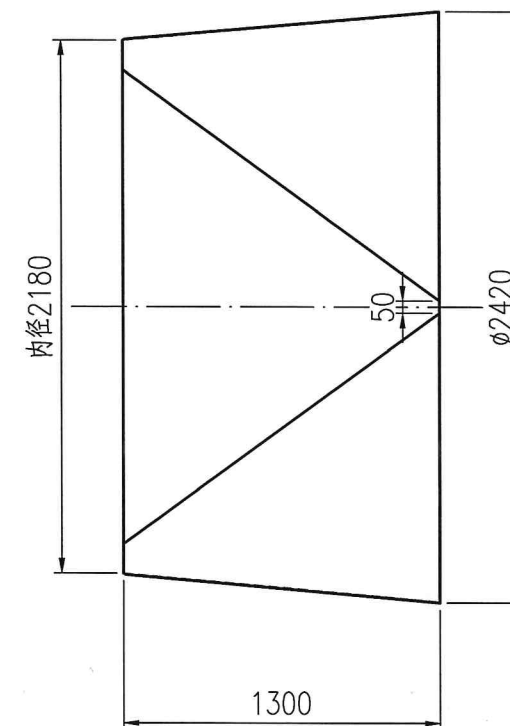
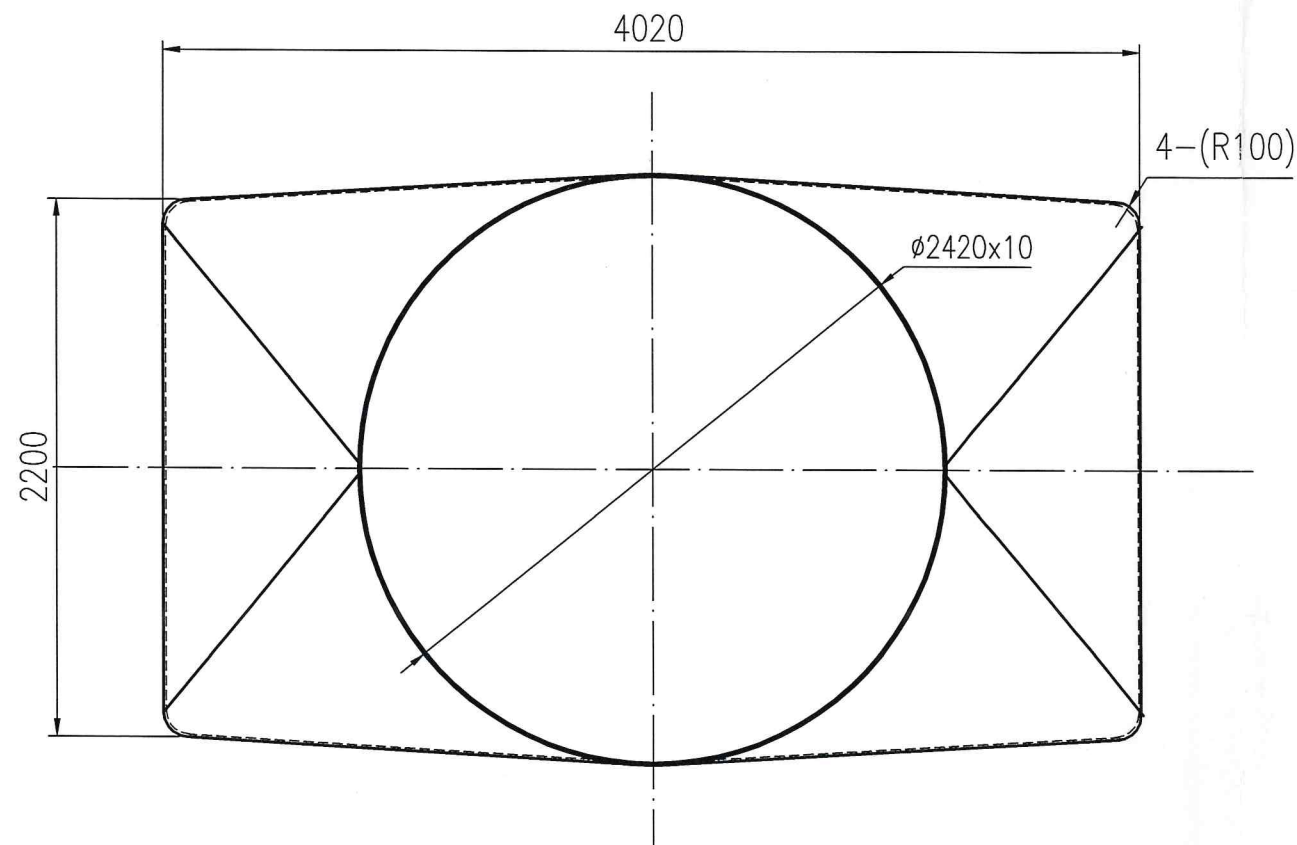
1. The manufacturing and acceptance of this part shall be carried out in accordance with NB/T47043 "Technical Specification for Boiler Steel Structure Manufacturing".
2. Welding of all parts, after removing the rust and oil near the weld, must be welded all along the weldable edge, and the height of the fillet weld shall be subject to the thinner part of the two-phase welds unless indicated.
3. All parts are lofted before cutting.

受控文件

2502/0042

					江苏索普赛瑞装备制造有限公司			天圆地方 CONE TUBE DIAMETER CHANGE
					Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.			
					S30408			
MARK 标 记	TOTAL NO. 处 数	FILE NO. 更改文件号	SIGN 签 名	DATE 日 期	WEIGHT(kg) 重 量	SCALE 比 例	REV. 版 次	
DESIGN 设计	许大宇	2025.2.28	SERIAL# 产品编号		1453	1:30	0	
APPROVE 批准	赵晓娟	2025.2.28	24-1009PP2		TOTAL-PAGES 共 张	No.-PAGE 第 张	14SCG2408-2-2-2	

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3. 所有零件先放样再下料。

Technical notes:

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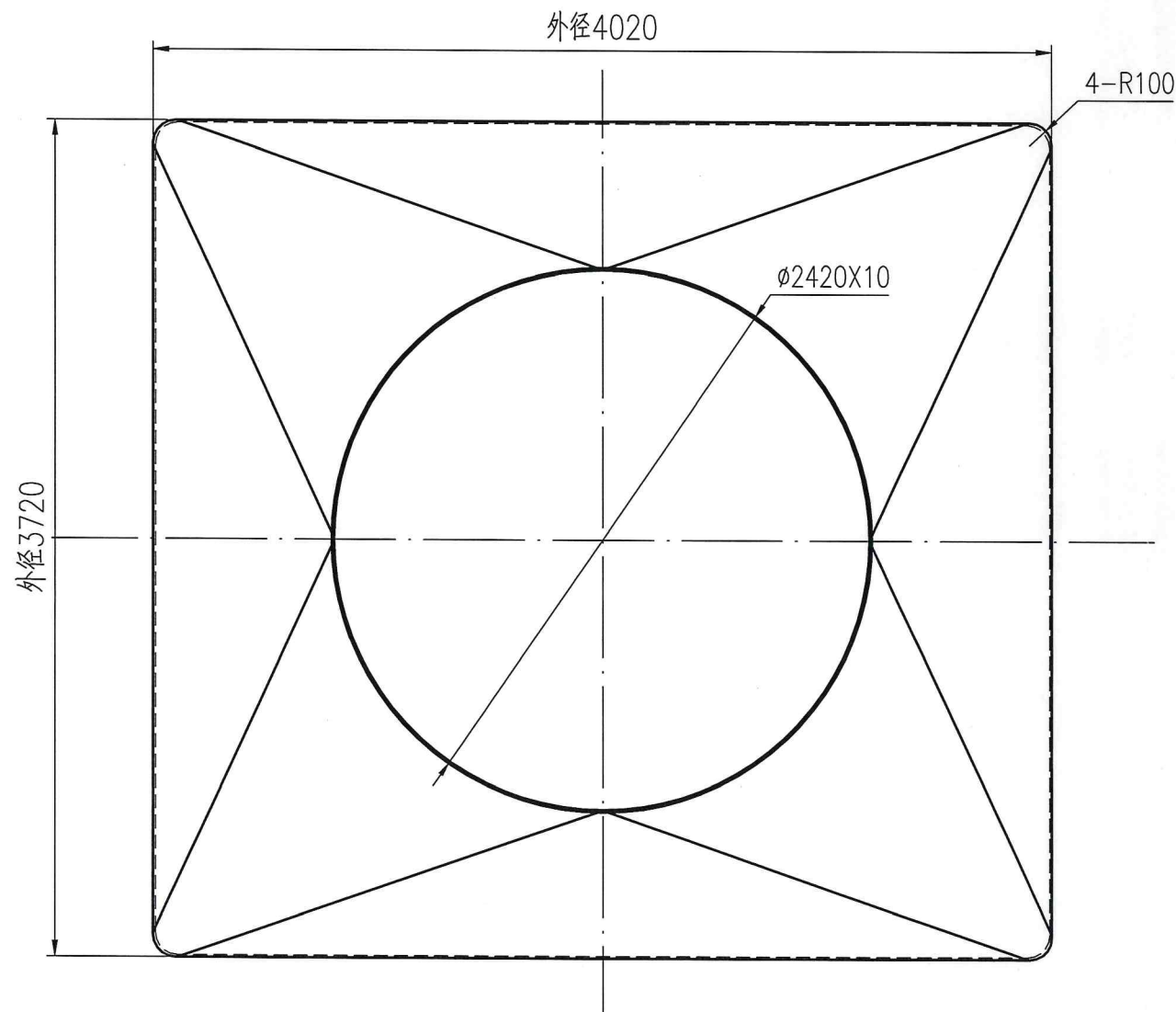
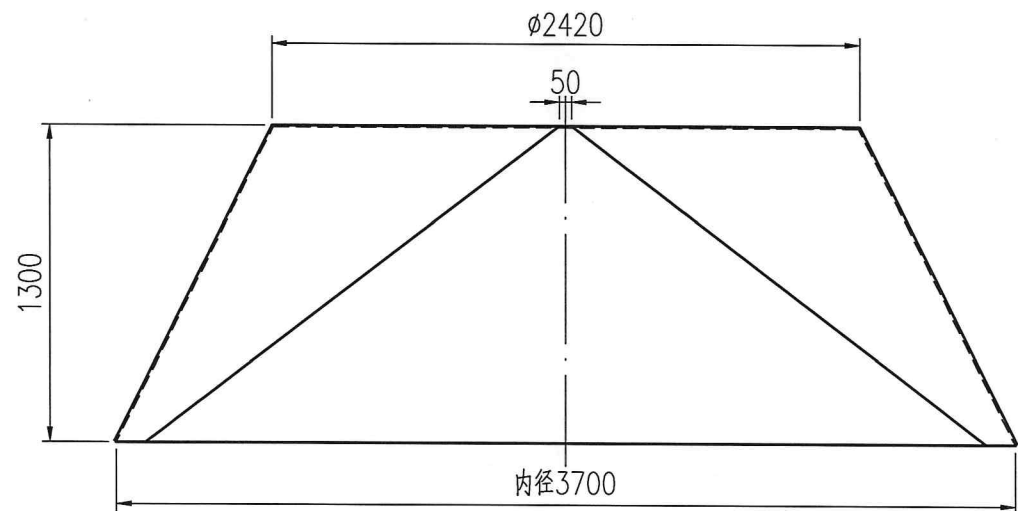
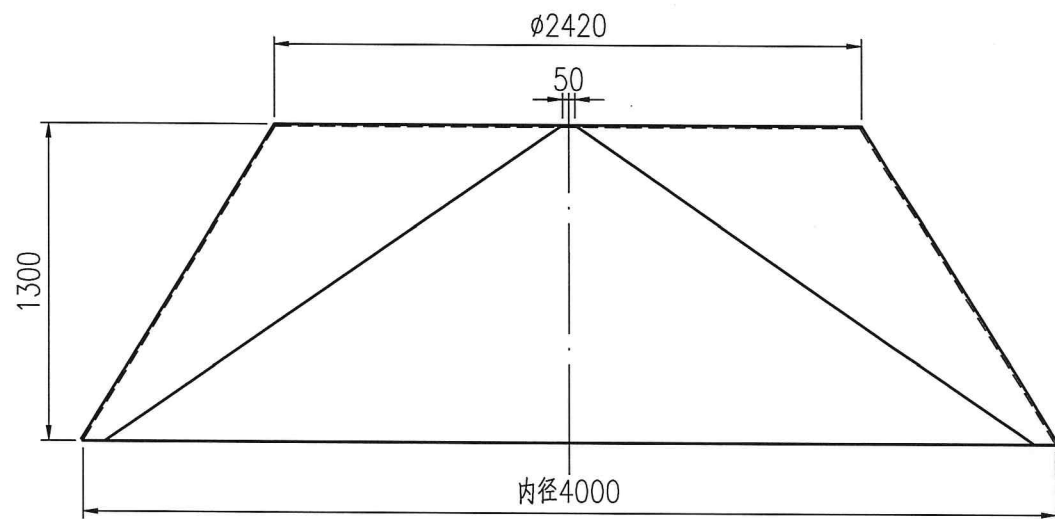
受控文件

25002/0042

					江苏索普赛瑞装备制造有限公司			天圆地方 CONE TUBE DIAMETER CHANGES
					Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.			
					S30408			
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次	14SCG2408-2-4-2-0
DESIGN 设计	许大宇	2025.2.28	SERIAL# 产品编号		1136	1:30	0	
APPROVE 批准	赵晓峰	2025.2.28	24-1009PP2		TOTAL-PAGES 共 张	No.-PAGE 第 张		

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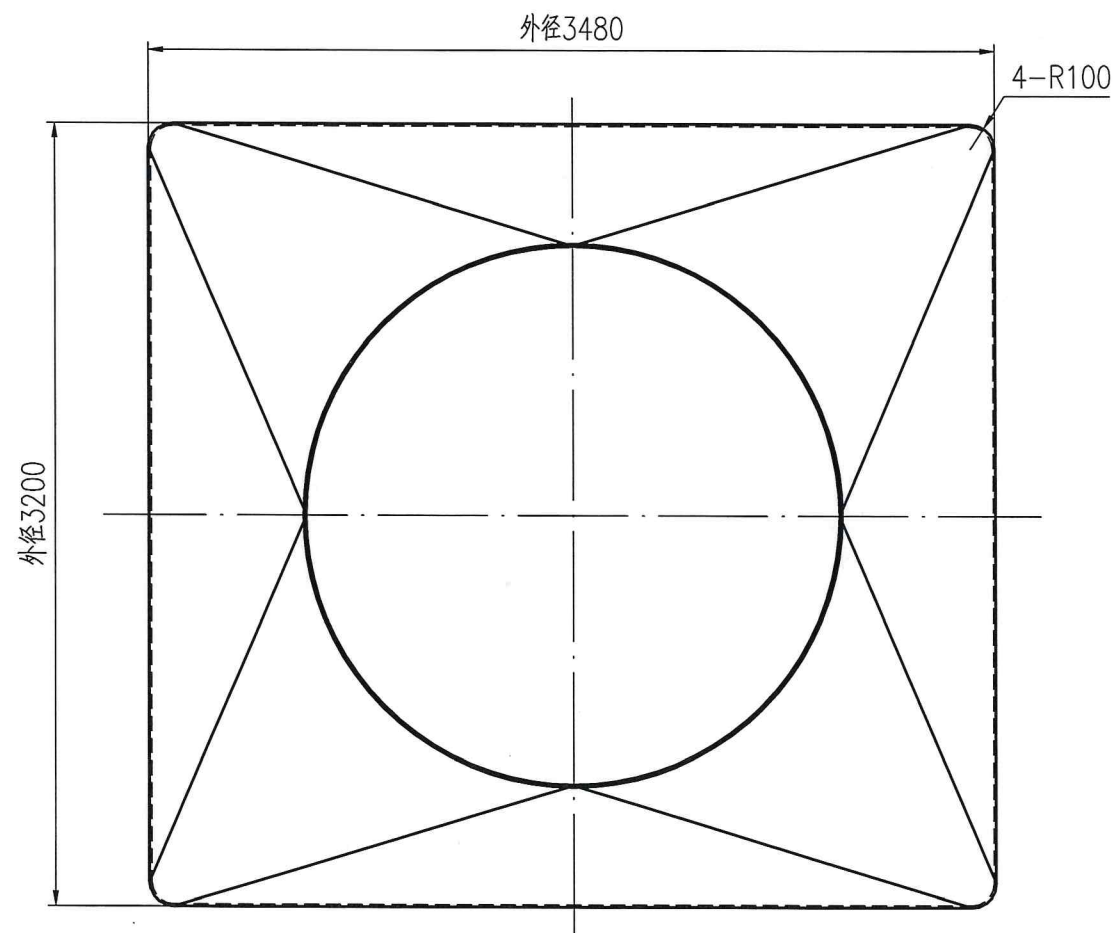
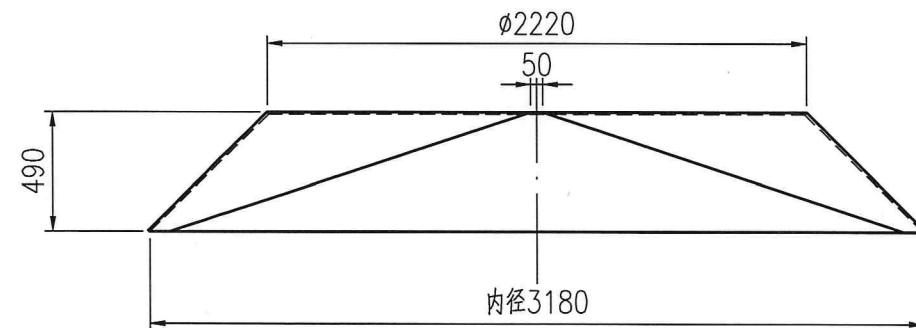
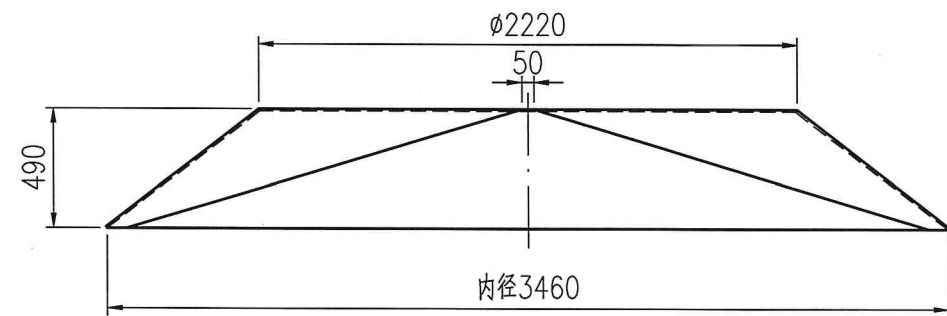
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3. All parts are lofted before cutting.

受控文件

25002/0043

					江苏索普赛瑞装备制造有限公司			天圆地方 FITTING BETWEEN SQUARE AND CIRCLE DUCTS
					Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.			
					Q355B		14SCG2408-1-2-2	
MARK 标 记	TOTAL NO. 处 数	FILE NO. 更改文件号	SIGN 签 名	DATE 日 期	WEIGHT(kg) 重 量	SCALE 比 例	REV. 版 次	
DESIGN 设计	许大宇	2025.2.28	SERIAL# 产品编号		1438.2	1:30	0	
APPROVE 批准	赵晓娟	2025.2.28	24-1009PP1		TOTAL-PAGES 共 张		No.-PAGE 第 张	

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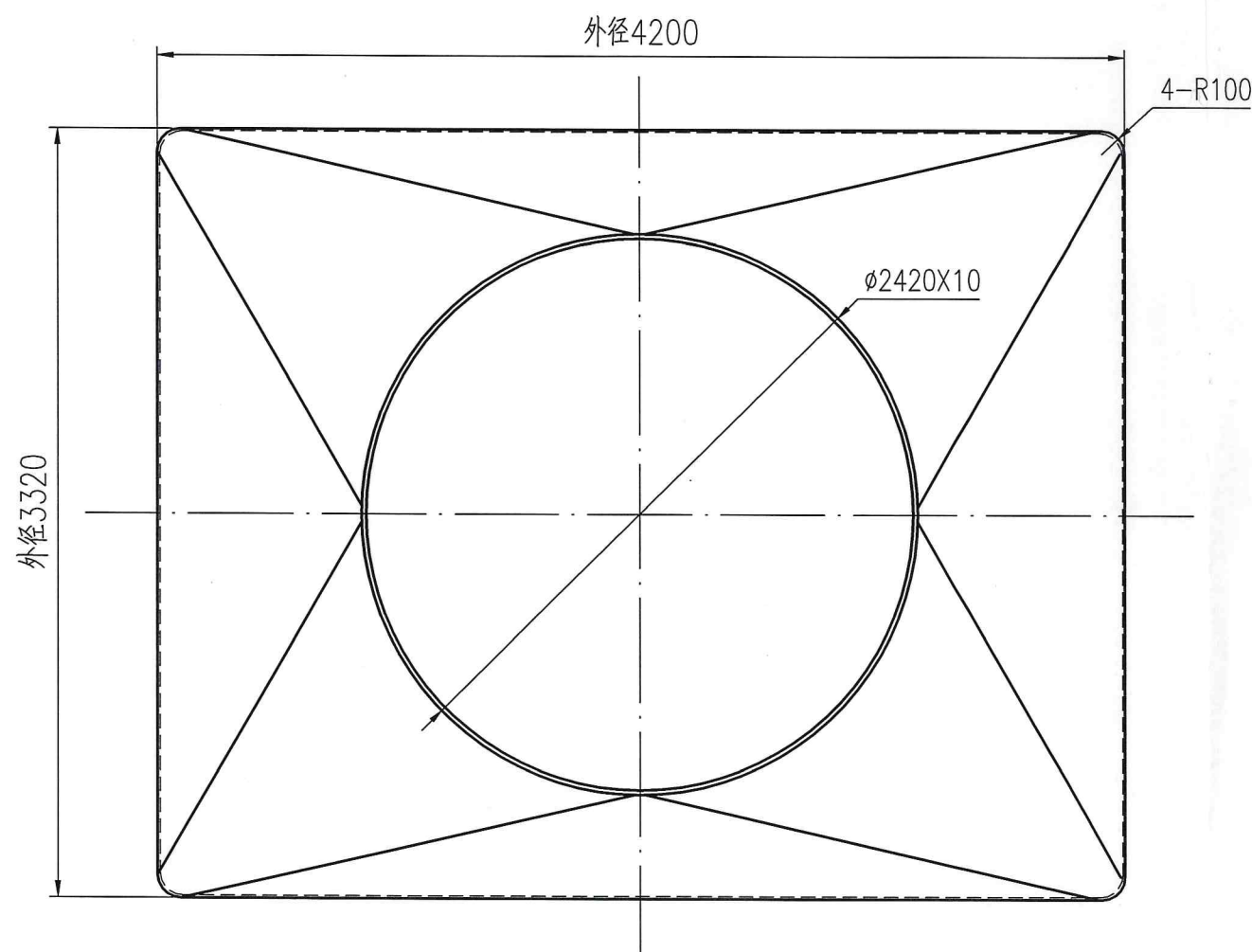
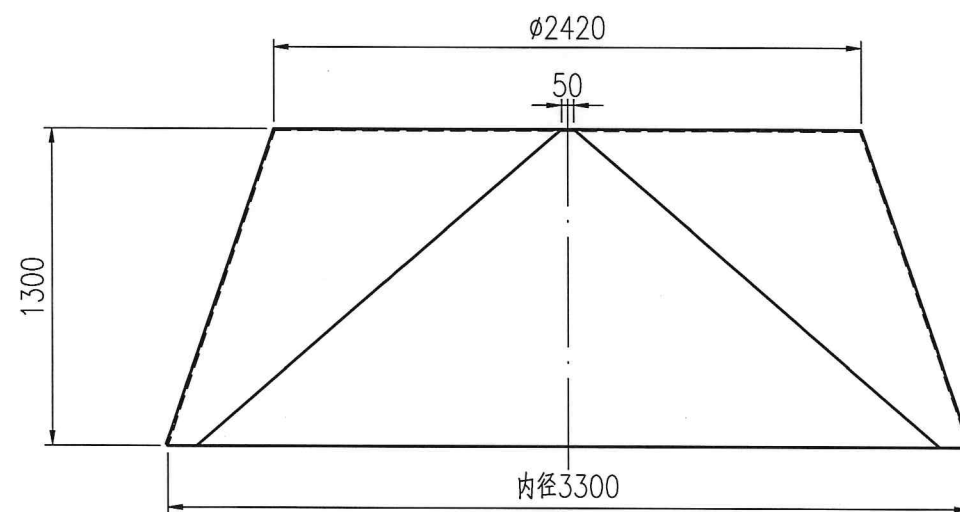
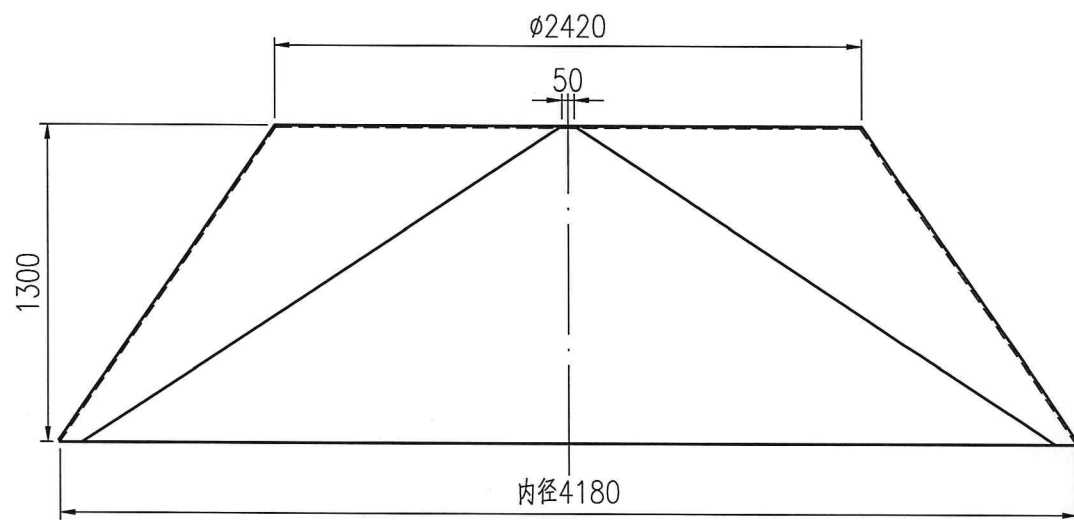
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受控文件

					江苏索普赛瑞装备制造有限公司			天圆地方 FITTING BETWEEN SQUARE AND CIRCLE DUCTS
					Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.			
					Q355B			
MARK 标 记	TOTAL NO. 处 数	FILE NO. 更改文件号	SIGN 签 名	DATE 日 期	WEIGHT(kg) 重 量	SCALE 比 例	REV. 版 次	15SCG2408-1-4-2
DESIGN 设计	许大宇	2025.2.28	SERIAL# 产品编号		697.6	1:30	0	
APPROVE 批准	赵晓娟	2025.2.28	24-1009EK1		TOTAL-PAGES 共 张		No.-PAGE 第 张	

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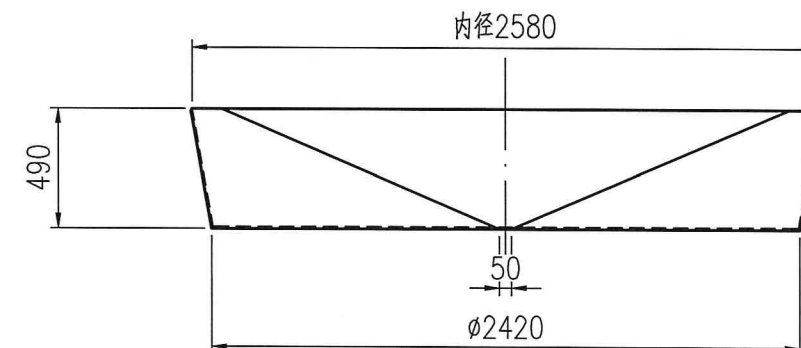
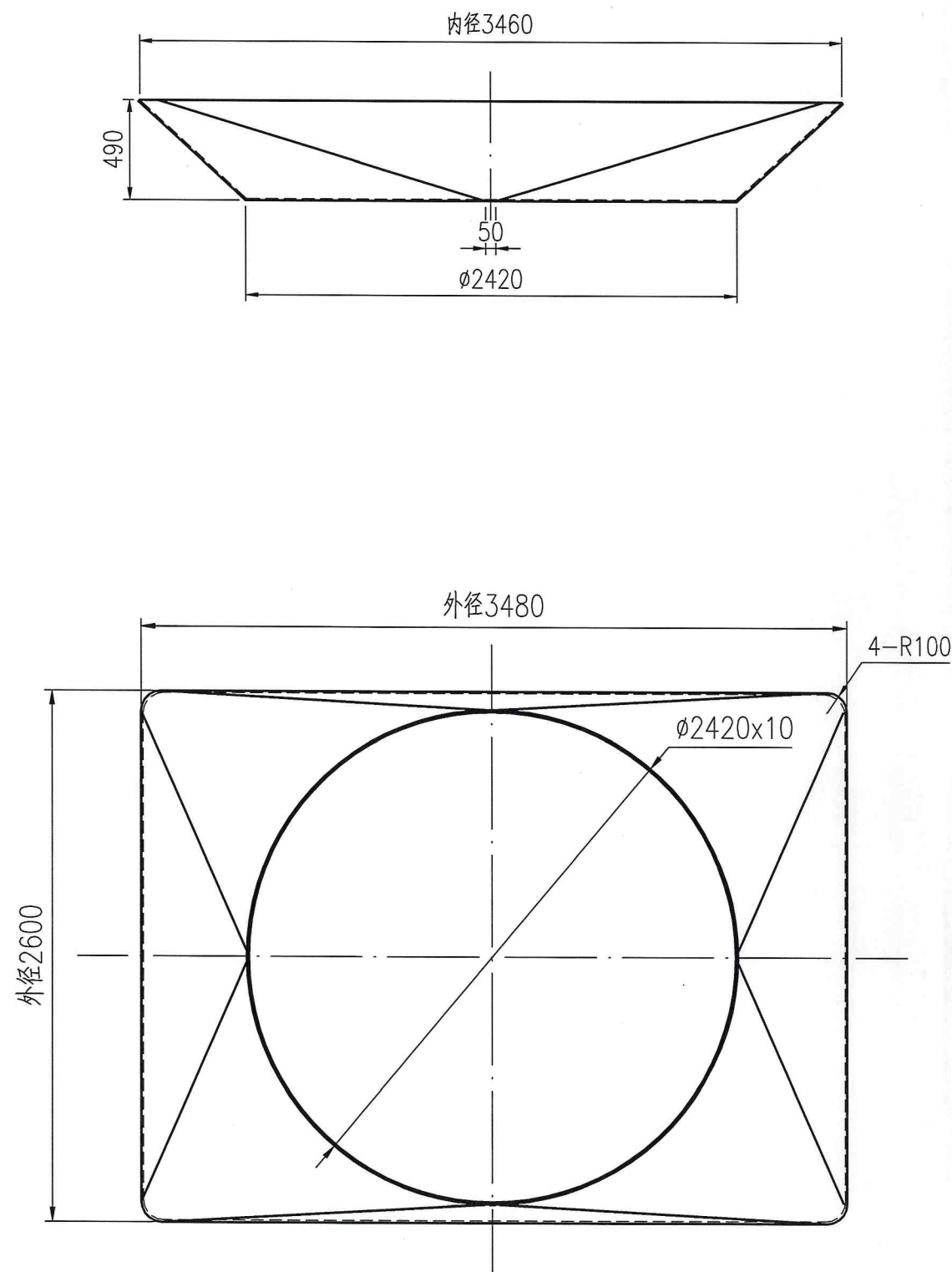
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受控文件

25002/0045

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					Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.			
					Q355B			
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DESIGN 设计	许大宇	2025.2.28	SERIAL# 产品编号		1383	1:30	0	15SCG2408-2-2-2
APPROVE 批准	赵晓娟	2025.2.28	24-1009EK2		TOTAL-PAGES 共 张		No.-PAGE 第 张	



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DESIGN 设计	许大宇	2025.2.28	SERIAL# 产品编号		544.6	1:30	0	
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